

Aquaporin Inside® CLEAR Classic HR

High Rejection Brackish Water Reverse Osmosis Elements



**Competitive energy efficiency
and water productivity**



**Superior rejection delivering
high quality permeate**



**Enhanced durability with
wide pH tolerance range**

PRODUCT TYPE

The Aquaporin Inside® CLEAR series features the world's first and only biomimetic brackish water reverse osmosis products in the market. The Aquaporin Inside® technology replicates nature's way of filtering water by incorporating the aquaporin water channels into membranes, which enables fast, energy-efficient and natural water filtration.

The CLEAR Classic HR reverse osmosis elements are brackish water membranes which offer a combination of high rejection and durability for challenging water conditions. The CLEAR Classic HR products are suitable for municipal water treatment, industrial demineralization and wastewater recycling applications, where stringent permeate quality requirements need to be met.

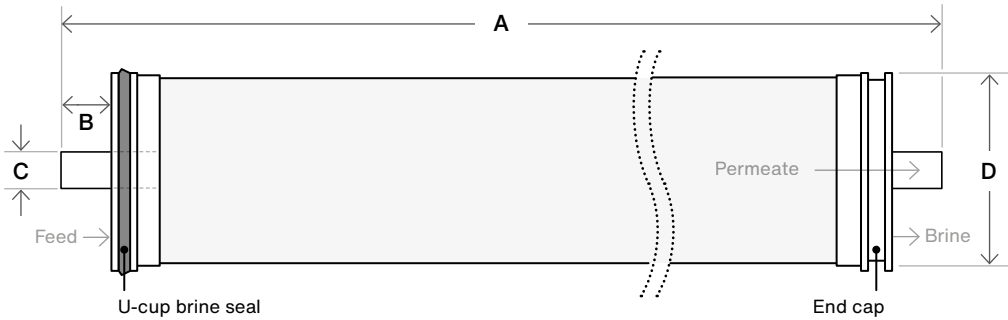
PRODUCT SPECIFICATIONS

Product name	Active membrane area (m ²)	Spacer thickness (mil)	Permeate flow rate (GPD)	Typical rejection (%)	Minimum rejection (%)	Test conditions
Aquaporin Inside® CLEAR Classic HR 4040	7.8	34	2,600	99.8	99.6	2,000 ppm NaCl 225 psi (15.5 bar)
Aquaporin Inside® CLEAR Classic HR 4040XL	8.7	28	2,800			
Aquaporin Inside® CLEAR Classic HR 8040-400	37.0	34	11,600			
Aquaporin Inside® CLEAR Classic HR 8040-440	40.2	28	12,800			

The stated product performances are tested at 25 °C (77 °F), 15% recovery, pH 7-8. Permeate flow rates and rejections are stated after a minimum of 60 min operation. Flow rates for individual elements may vary but will be no more than 15% below the value shown. Active membrane area may vary ± 5%.

ELEMENT
DIMENSIONS

Each Aquaporin Inside® element includes a U-cup brine seal and an interconnector (coupler).



Product name	Dimensions (inches / millimeters)			
	A	B	C	D
Aquaporin Inside® CLEAR Classic HR 4040 series	40.0 / 1015.5	1.16 / 29.5	0.75 / 19.1	3.91 / 99.4
Aquaporin Inside® CLEAR Classic HR 8040 series	40.0 / 1015.5	—	1.13 / 28.6	7.87 / 200.0

The CLEAR 4040 element series fits standard 4 inch inner diameter pressure vessels.
The CLEAR 8040 element series fits standard 8 inch inner diameter pressure vessels.

OPERATING
SPECIFICATIONS

	4040 series	8040 series		
			Maximum operating temperature	45 °C (113 °F)
Maximum feed flow rate	16 gpm (3.6 m³/h)	75 gpm (17 m³/h)	Maximum feed water SDI	5 (15 min)
Maximum operating pressure	600 psi (41.4 bar)		Maximum feed water turbidity	1 NTU
			Operating pH range	2–11
Maximum pressure drop	15 psi (1 bar) per element 60 psi (4 bar) per vessel (min. 4 elements)		Cleaning pH range (30 min, 25 °C / 77 °F) ¹	1–13
			Free chlorine tolerance ²	< 0.1 ppm

ADDITIONAL INFORMATION

- All Aquaporin Inside® elements are shipped dry. Wet elements are available upon request.
- Permeate from the first hour of operation should be discarded. Do not use this initial permeate for consumption.
- Keep elements moist at all times after initial wetting.
- For details on element handling, storage, and preservation, please refer to the “Handling, Storage, and Preservation of Industrial Aquaporin Inside® RO Membrane Elements” guide.
- For optimal operation and to ensure “damage free” operation of the Aquaporin Inside® RO Membrane Elements, please refer to the *Industrial Aquaporin Inside® RO Membrane Element User Manual*.

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¹ Please refer to the “Membrane Clean-in-Place (CIP) Guide for Industrial Aquaporin Inside® RO Membrane Elements”.

² The presence of free chlorine and other oxidizing agents can cause premature membrane failure. Oxidation damage is not covered under warranty and Aquaporin A/S recommends removing residual free chlorine by pretreatment prior to membrane exposure.

REGULATORY NOTE: This product may be subject to drinking water application restrictions in some countries; please check the application status before use and sale.

DISCLAIMER: As Aquaporin A/S cannot control or anticipate the conditions under which these products may be used, each user should review the information in specific context of the planned use. To the maximum extent permitted by law, Aquaporin A/S makes no warranty of any kind with regard to the material contained within this datasheet, including, but not limited to, the implied warranties of merchantability and fitness for a particular purpose. Aquaporin A/S shall not be liable nor responsible for direct, special, incidental, consequential, punitive or indirect losses or damages in connection with the furnishing, performance or use of this material. Aquaporin A/S cannot be held responsible for any technical or typographical errors or omissions and reserves the right to make changes to the products and datasheet without prior notice.

Aquaporin A/S
Nymøllevej 78
2800 Kongens Lyngby
Denmark
Phone: +45 8230 3082
sales@aquaporin.com
aquaporin.com

Aquaporin Inside®