

# Aquaporin Inside® CLEAR Eco

Super Low-Energy Reverse Osmosis Elements



**Best in-class  
permeate flow rate**



**Deliver consistent water  
quality at super-low pressure**



**Reliable performance in  
long-term operation**

## PRODUCT TYPE

The Aquaporin Inside® CLEAR series features the world's first and only biomimetic brackish water reverse osmosis products in the market. The Aquaporin Inside® technology replicates nature's way of filtering water by incorporating the aquaporin water channels into membranes, which enables fast, energy-efficient and natural water filtration.

The CLEAR Eco reverse osmosis elements are the lowest energy products in the CLEAR series, which deliver the best productivity to the users. The CLEAR Eco products are suitable for drinking water purification, light industrial applications and compact commercial solutions.

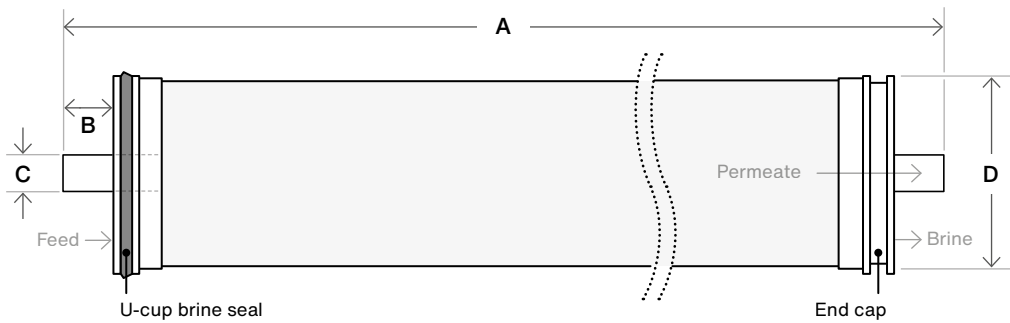
## PRODUCT SPECIFICATIONS

Product name	Active membrane area (m <sup>2</sup> )	Spacer thickness (mil)	Permeate flow rate (GPD)	Typical rejection (%)	Minimum rejection (%)	Test conditions
Aquaporin Inside® CLEAR Eco 4040	7.8	34	2,800	99.0	98.5	500 ppm NaCl 100 psi (6.9 bar)
Aquaporin Inside® CLEAR Eco 4040XL	8.7	28	3,300			
Aquaporin Inside® CLEAR Eco 8040-400	37.0	34	13,500			
Aquaporin Inside® CLEAR Eco 8040-440	40.2	28	15,000			

The stated product performances are tested at 25 °C (77 °F), 15% recovery, pH 7-8. Permeate flow rates and rejections are stated after a minimum of 60 min operation. Flow rates for individual elements may vary but will be no more than 15% below the value shown. Active membrane area may vary ± 5%.

ELEMENT  
DIMENSIONS

Each Aquaporin Inside® element includes a U-cup brine seal and an interconnector (coupler).



Product name	Dimensions (inches / millimeters)			
	A	B	C	D
Aquaporin Inside® CLEAR Eco 4040 series	40.0 / 1015.5	1.16 / 29.5	0.75 / 19.1	3.91 / 99.4
Aquaporin Inside® CLEAR Eco 8040 series	40.0 / 1015.5	—	1.13 / 28.6	7.87 / 200.0

The CLEAR 4040 element series fits standard 4 inch inner diameter pressure vessels.  
The CLEAR 8040 element series fits standard 8 inch inner diameter pressure vessels.

OPERATING  
SPECIFICATIONS

	4040 series	8040 series		
			Maximum operating temperature	45 °C (113 °F)
Maximum feed flow rate	16 gpm (3.6 m³/h)	75 gpm (17 m³/h)	Maximum feed water SDI	5 (15 min)
Maximum operating pressure	600 psi (41.4 bar)		Maximum feed water turbidity	1 NTU
			Operating pH range	3–10
Maximum pressure drop	15 psi (1 bar) per element 60 psi (4 bar) per vessel (min. 4 elements)		Cleaning pH range (30 min, 25 °C / 77 °F) <sup>1</sup>	2–12
			Free chlorine tolerance <sup>2</sup>	< 0.1 ppm

ADDITIONAL INFORMATION

- All Aquaporin Inside® elements are shipped dry. Wet elements are available upon request.
- Permeate from the first hour of operation should be discarded. Do not use this initial permeate for consumption.
- Keep elements moist at all times after initial wetting.
- For details on element handling, storage, and preservation, please refer to the “Handling, Storage, and Preservation of Industrial Aquaporin Inside® RO Membrane Elements” guide.
- For optimal operation and to ensure “damage free” operation of the Aquaporin Inside® RO Membrane Elements, please refer to the *Industrial Aquaporin Inside® RO Membrane Element User Manual*.

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<sup>1</sup> Please refer to the “Membrane Clean-in-Place (CIP) Guide for Industrial Aquaporin Inside® RO Membrane Elements”.

<sup>2</sup> The presence of free chlorine and other oxidizing agents can cause premature membrane failure. Oxidation damage is not covered under warranty and Aquaporin A/S recommends removing residual free chlorine by pretreatment prior to membrane exposure.

**REGULATORY NOTE:** This product may be subject to drinking water application restrictions in some countries; please check the application status before use and sale.

**DISCLAIMER:** As Aquaporin A/S cannot control or anticipate the conditions under which these products may be used, each user should review the information in specific context of the planned use. To the maximum extent permitted by law, Aquaporin A/S makes no warranty of any kind with regard to the material contained within this datasheet, including, but not limited to, the implied warranties of merchantability and fitness for a particular purpose. Aquaporin A/S shall not be liable nor responsible for direct, special, incidental, consequential, punitive or indirect losses or damages in connection with the furnishing, performance or use of this material. Aquaporin A/S cannot be held responsible for any technical or typographical errors or omissions and reserves the right to make changes to the products and datasheet without prior notice.

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